

## EMBLEM Solvent Dusted Film Easy Bond

EMBLEM Solvent Dusted Film Easy Bond is a translucent soft PVC film with etched glass optics for decoration and lettering. The silk-matt surface gives the Dusted Film a high quality appearance. Typical applications are advertising, glass ornaments, decorations and visual protection on glass, glass doors and windows.

Matchcode: SODUFEB

Material: soft PVC film, polymeric

Finish: silk-matt

Colour: translucent, grey

Thickness:  $80 \, \mu \text{m}$  Visual density: 0,059

Adhesive: transparent poly acrylate adhesive with micro air channels

Liner: double-sided PE-liner, 140 g/m<sup>2</sup>

Adhesion power- immediatly: ca. 8,5 N / 25 mm, acc. Finat 9 (average value)

Adhesion power - 24 hours: ca. 19,5 N/ 25 mm, acc. Finat 1 (average value)

Temperature resistance: - 20 °C to +50 °C

Application temperature: between 12 °C and 25 °C

Fire behaviour: not easily flammable - B1 – acc. DIN 4102 on glass

Standard rolls width: 1372 / 1600 mm

Standard roll length: 25 m

Durability: up to 4 years outdoor under condition of Central European

climate (unprinted, vertical exposure)

Storage: cool and dry environment, at 20 °C, 50 % rel. humidity

Shelf life: 24 month in original packing

COMPATIBLE INKS: Eco Solvent: yes UVC: yes Solvent: yes Latex: yes

Different printers, inks, resolutions and printing qualities result into numerous different printing parameters. In addition, there a numerous factors influencing processing and the application of our materials. For this reason, we cannot make specific statements as to drying times and maximum ink absorption. For this reason, we recommend you to perform own tests in order to verify the desired results. Our product specifications are not to be understood as legally binding guarantees assuring specific characteristics. Any liabilities and guarantees, as well as claims for compensation beyond the value of the product itself are excluded.





# EMBLEM Solvent Dusted Film Easy Bond

## Description:

EMBLEM Solvent Dusted Film Easy Bond is a translucent soft PVC film with etched glass optics for decoration and lettering. The silk-matt surface gives the Dusted Film a high quality appearance for full-surface applications, printed or as lettering.

The EMBLEM SODUFEB is used as decoration and lettering film printed and unprinted. It can be printed with commercially available solvent, ECO solvent, latex and UVC inks. For a good flatness the PVC film was combined with a PE-stabilized liner. The structure of the liner imprints tiny channels into the adhesive. These micro air channels allow for easy and clean dry application of the film, air bubbles can be easily removed.

We recommend using SODUFEB indoors. It passed the test of flammability (building class B1) according to DIN 4102-1 with the result B1 and can be used indoors.

This product manufactured in the European Union complies with the EU regulation 1907/2006 (REACH).

### Processing:

Foils with air canals inside the adhesive are processed dry. Moisture can cause the adhesive to turn white during the drying process. The bonding takes place on flat surfaces. During foil application a soft squeegee - e.g. with a felt edge - should be used to avoid damage on the surface. Especially on illuminated applications damage to the surface stands out. Light streaks in the adhesive, which can be caused by stretching, disappear after a short time given a high enough ambient temperature. This can be speed up by using a blow dryer. The surface which is to be pasted up has to be cleaned thoroughly from any dirt, dust, fats etc.

To avoid fingerprints on the material the usage of cotton gloves is advised.

#### Application:

Advertisements, glass ornaments, decoration and visual protection on glass, glass doors and windows.